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Smithwick, Jr.

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(54) **ROTARY CUTTING DIE FOR CUTTING CORRUGATED BOARD HAVING AN INSERT FOR SUPPORTING A PRODUCT EJECTOR ADJACENT A CUTTING OR SCORING RULE**

(58) **Field of Classification Search**
CPC B26F 1/384; B26F 1/44; B26D 7/1818; Y10T 83/9437
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See application file for complete search history.

(71) Applicant: **Container Graphics Corporation,**
Cary, NC (US)

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(72) Inventor: **James M. Smithwick, Jr.,** New Bern,
NC (US)

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(73) Assignee: **Container Graphics Corporation,**
Cary, NC (US)

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Primary Examiner — Omar Flores Sanchez

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(74) *Attorney, Agent, or Firm* — Coats and Bennett, PLLC

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(57) **ABSTRACT**

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A rotary cutting die for cutting corrugated board includes a die board having an opening therein. Extending through the opening is a cutting or scoring rule. Secured within the opening is one or more inserts that support one or more product ejectors for assisting in separating a die cut product from the cutting die.

(52) **U.S. Cl.**
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21 Claims, 7 Drawing Sheets

